

## Molecular weight determination

1. Cryoscopy (Depression in freezing point  $\Delta T_f$ )

$$\frac{\Delta T_f}{C} = \frac{R T_f^2}{\rho \cdot \Delta H_f} \left( \frac{1}{\bar{M}_n} + BC \right)$$

This depends on no. of solute particles but not on the nature & size of solute particles

$\Delta T_f$

C - Concentration

R - Gas constant

$T_f$  - Freezing point of solvent

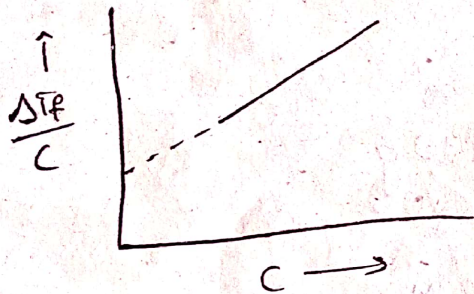
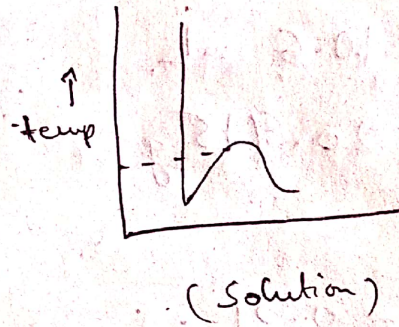
$\rho$  - Density

$\Delta H_f$  - Enthalpy of fusion

B - Constant

$\bar{M}_n$  - No. avg. mol. wt.

Freezing point of the pure solvent and for pure solution at different concentration is measured. It is done by supercooling the solvent & solution below its freezing point.



Using this graph, above equation can be solved and we get the value of  $\bar{M}_n$ .

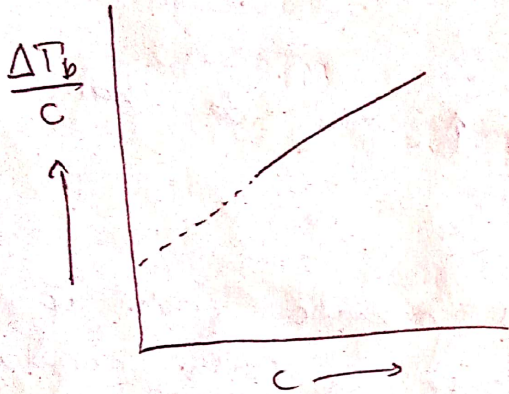
### Limitations:

- \* Temperature difference obtained is so small that we cannot find the actual value. So
  - \* Maximum value of mol. wt. can be measured is 30,000. This is because
- $$\bar{M}_n \propto \frac{1}{\Delta T_f}$$

## 2. Ebuliometry:

$$\frac{\Delta T_b}{C} = \frac{RT_b^2}{\rho \Delta H_v} \left( \frac{1}{\bar{M}_n} + Bc \right)$$

$$\left( \frac{\Delta T_b}{C} \right)_{\rightarrow 0} = \frac{RT_b^2}{\rho \Delta H_v} \cdot \frac{1}{\bar{M}_n}$$



Limit of  $\bar{M}_n$  is 30,000

\* To find  $\Delta T_b$ , temperature is measured using temperature sensor.  $\rightarrow$  boiling solvent & boiling mixture

\* In second method, both solvent and solution are heated together & temperature is sensed using thermister.

### Limitations:

B.P different is low  
Low sensitivity

3. ~~Membrane~~

### 3. Osmometry

- i) Membrane osmometry
- ii) HSMO
- iii) Vapour phase osmometry

#### Membrane osmometry

$$\frac{\pi}{RTC} = \frac{1}{\bar{M}_n} + BC$$

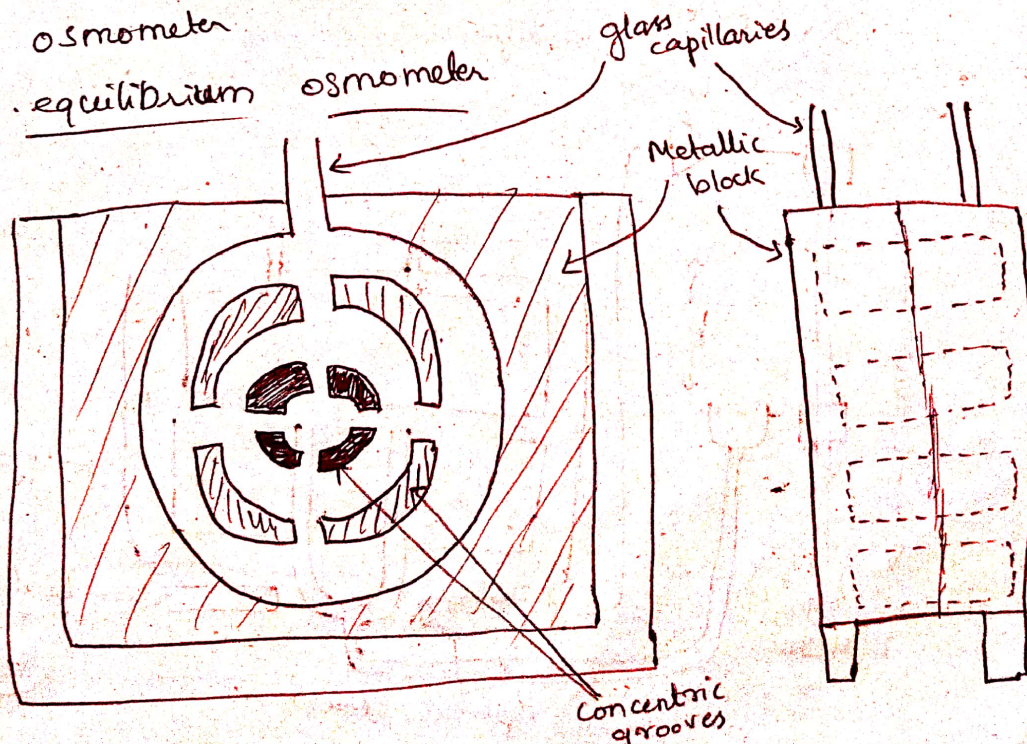
$$\left(\frac{\pi}{RTC}\right)_{c \rightarrow 0} = \frac{1}{\bar{M}_n}$$

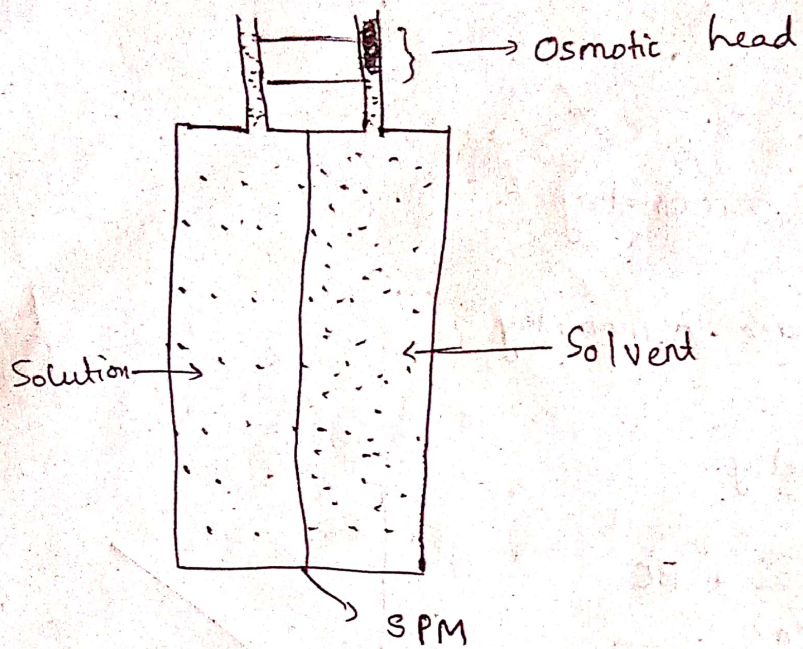


π - osmotic pressure

#### Osmometers

- Fuoss - Mead osmometer
- Block osmometer
- Pinner - Stabin glass osmometer
- Stabin - Shell automatic osmometer
- Reiff osmometer
- static equilibrium osmometer



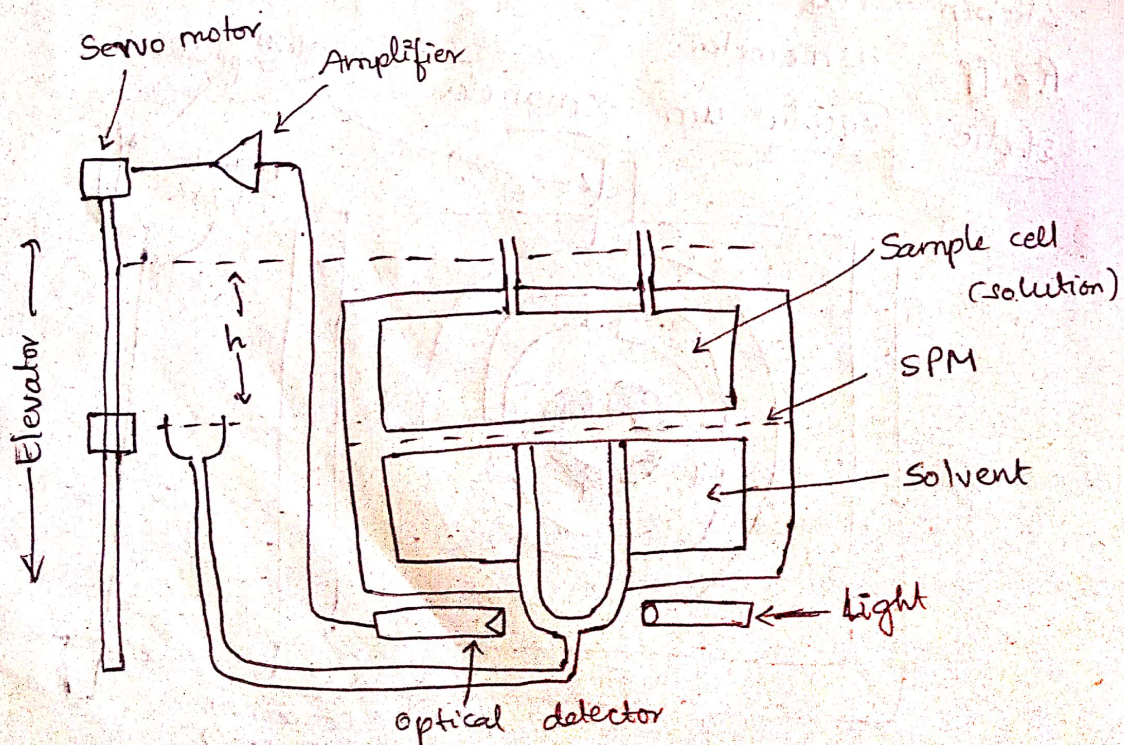


First the apparatus is filled by solvent. The <sup>osmotic</sup> pressure is measured by osmotic head. Then ~~one~~ <sup>to</sup> one half, solution is filled & again measured. The difference gives the mol. wt.

Limitations:

\* Time consuming.

HSMO (High speed membrane osmometer)



\* Mol. wt 30000 to 500000

Limitation: Unavailability of true SPM

Vapour phase osmometry

## Vapour phase Osmometry

In this method, a drop of solution & solvent are kept in a chamber. Vapours are filled in the chamber. The vapours will condense on solvent drop and solution drop. So size of solvent drop increases. & solution becomes dilute. So there is change in heat. This is because of ~~the~~ latent heat of condensation.

## Latent heat of Condensation

Amount of energy released when vapour condenses to vapour state to liquid state



## End group analysis

- \* We get number average molecular weight
- \* Only polymers having functional group at the end can be analyzed.

Carboxy terminated polybutadiene (CTPB)

Hydroxy terminated polybutadiene (HTPB)

- \* Functional group equivalent is measured per 100 g.
- \* In the polymer that made from above two molecules, functionality is 2 (one from each)

$$\text{So, } \bar{M}_n = \frac{\text{functionality}}{\text{Functional group equivalent}}$$

\* Carboxyl value: No. of carboxyl group

Toluene : ethanol (1:3) - titrate against 0.1 N KOH

## Drawback

- \* Applicable only for straight chain polymers

## Viscometry

[Physical (ab)]

## Ultracentrifugation

1. Sedimentation velocity

2. Sedimentation equilibrium.

Sedimentation velocity: The speed of movement of molecule in sedimentation during centrifugation. Done at high RPM. for short time period.

$$\bar{M} = \frac{S_0 RT}{D(1 - \rho \bar{v})}$$

$S_0$  - Sedimentation

$D$  - Diffusion

$\rho$  - Density

$\bar{v}$  -

Sedimentation equilibrium:

Done at low RPM for longer period.

$$\bar{M} = \frac{2RT \ln(C_a/C_b)}{\omega^2(1 - \rho \bar{v})(r_1^2 - r_2^2)}$$

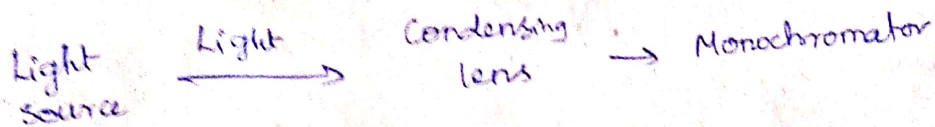
$C_a$  &  $C_b$   $\rightarrow$  conc. value in the cell at distances  $r_1$  &  $r_2$  from the axis of rotation

Drawback:

\* It takes many days since it is at low RPM

## Light scattering method

- \* Weight average molecular weight is obtained.
- \* Scattering is proportional to mass of polymer



### Disadvantages:

- \* Expensive
- \* Molecular weight : 10000 to 1 crore g/mol can be calculated.

Journal of polymer science, 8, 257 (1952)  
Pure & Applied chemistry, 12, 645 (1966)  
Macromolecules 1973

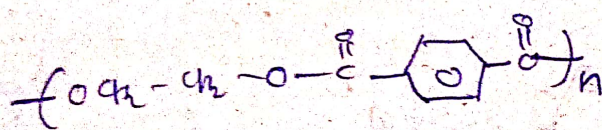
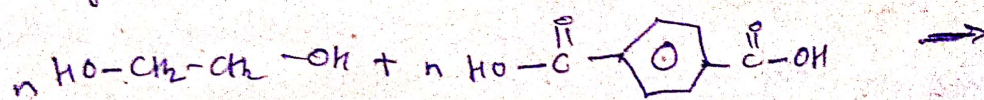
### Common names of Polymers

Hevea brasiliensis — Rubber — Place Brazil

Nylon 6,6 & Nylon 6,10 — no. of carbon atom

Bakelite :- Scientist : Leo Bakeland

Polystyrene :- Based on source (Styrene)



PET

common name is

Terylene / Dacron

## Types of Polymerization

### ① Chain polymerization:

\* No byproduct

\* Chain polymerization is also known as vinyl polymerization where successive addition of monomeric unit occurs to form the product. There is no byproduct in this type of polymerization. Monomers with double bond undergo chain polymerization.

i) Free radical polymerization

ii) Cationic "

iii) Anionic "

iv) Coordination "

### Step polymerization:

i) Polycondensation

ii) Polyaddition

iii) Ring opening

Vinyl compounds  $\rightarrow \text{CH}_2 = \text{CHX}$

Allyl compounds  $\rightarrow \text{CH}_2 = \text{CH}-\text{CH}_2\text{X}$

### Free radical polymerization

\* Thermally unstable initiators are used

Eg:- Azo-bis-cyano valeric acid

Azo-bis-diphenyl methane

Azo-bis-methyl isobutyrate

Azo-bis-isobutyronitrile (AIBN)

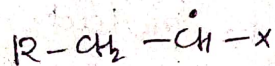
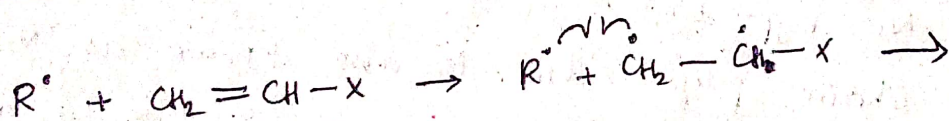
BPO

$\text{H}_2\text{O}_2$

APS

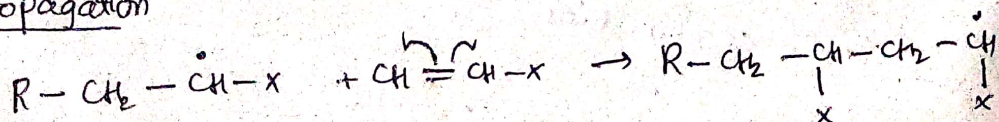
KPS

### Initiation:



The free radical initiator uses one of the  $\pi$  bond electrons to form a stable bond with another carbon and the other electron returns to another carbon and makes it a free-radical.

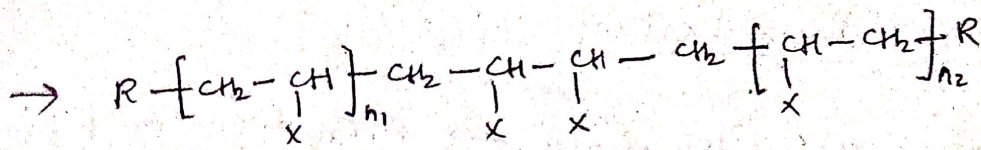
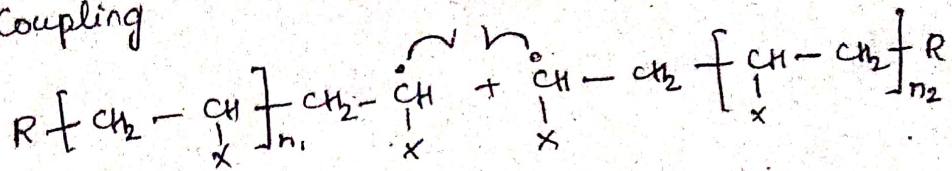
### Propagation



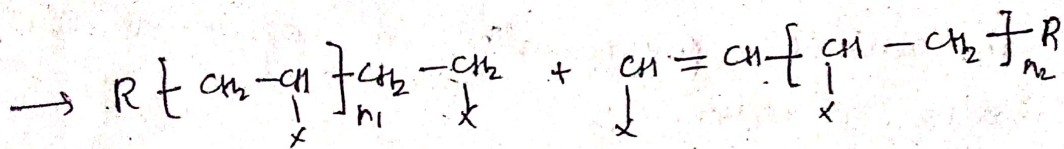
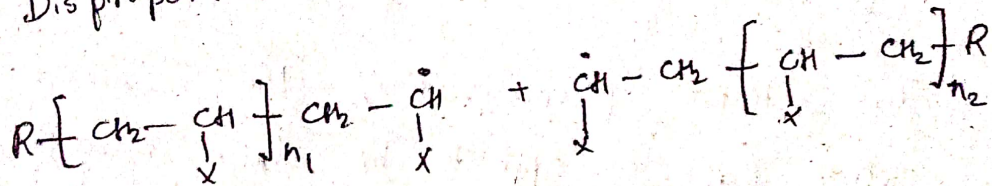
The next addition can be head to tail or tail to tail or head to head or tail to head

## Termination:

1) Coupling



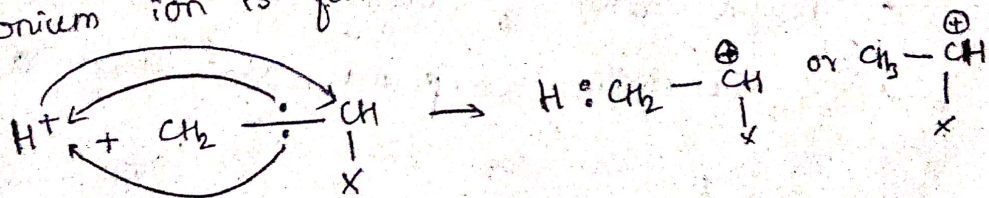
2) Disproportionation



$\left( \text{CH}_2 = \underset{\text{X}}{\underset{|}{\text{CH}}} \right)$  group is called as end group

## Cationic polymerization:

In cationic polymerization a proton is introduced. It pulls  $\pi$  electron pair towards it and the positive charge of the proton is transferred to the farther end of monomer, and a carbonium ion is formed.

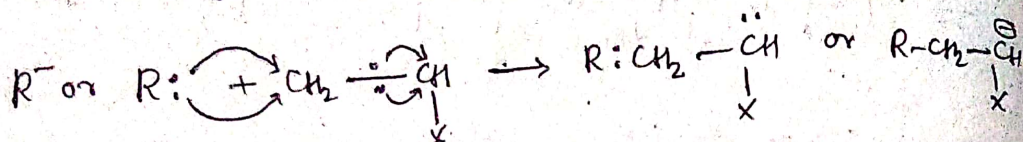


Carbonium ion attracts  $\pi$  electron of second monomer.

\* Lewis acid like  $\text{BF}_3$  are used as catalyst and water / methanol is used as co-catalyst.

\* Termination occurs due to the collision of  $C^+$  ion and an anion which may be a counter ion

### Anionic Polymerization:



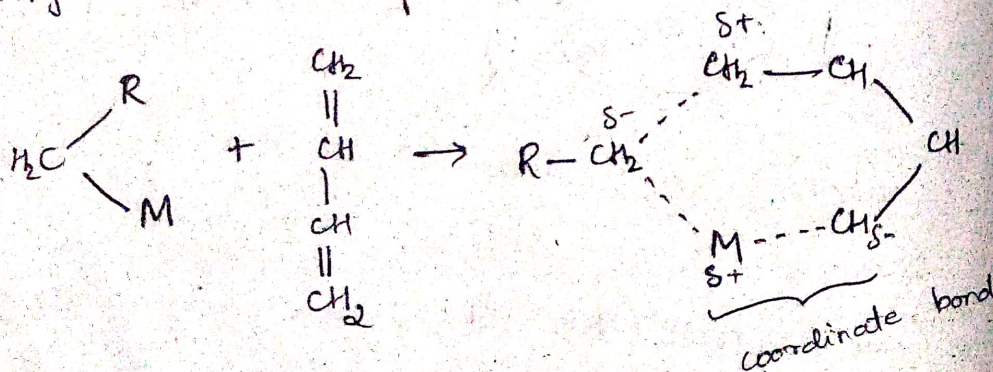
In cationic polymerization, the movement of electron pair is opposite to chain growth whereas in anionic polymerization, it occurs in the same direction.

In case of anionic polymerization, the carbanion at the end of the chain remains active.

Therefore, anionic polymerization is also known as living polymerization, and the polymer produced by anionic polymerization is known as living polymers.

### Coordination Polymerization

- \* Polymerization of olefins and dienes are done.
- \* Organometallic compounds are used as catalyst



\* Coordination polymerization is also known as insertion polymerization because the monomer is inserted in between the metal ion and Carbon.

\* Ziegler-Natta catalyst is commonly used for this polymerization ( $AlEt_3 + TiCl_4$ )

## (2) Step polymerization

\* The buildup is due to the reaction between functional groups of reactants.

\* Again classified into three types

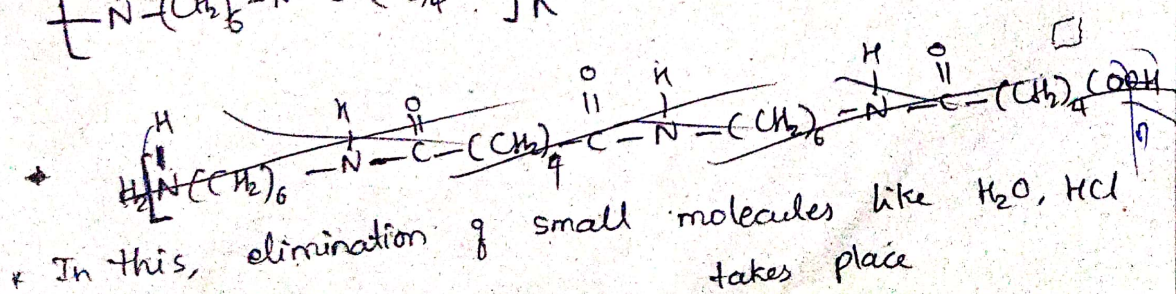
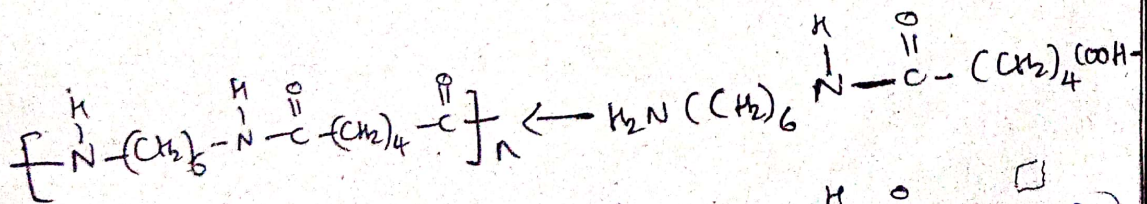
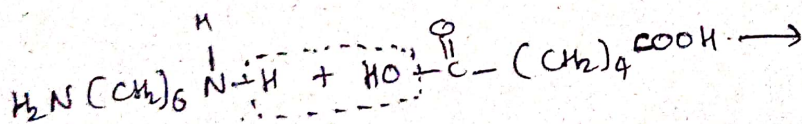
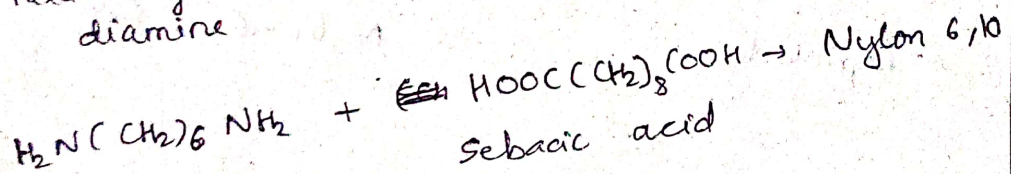
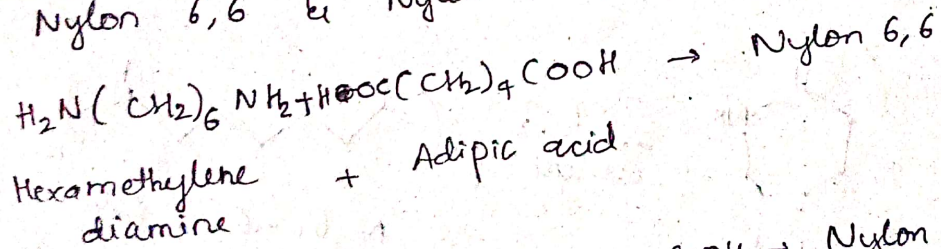
i) Polycondensation

ii) Poly addition

iii) Ring opening polymerization

i) Polycondensation

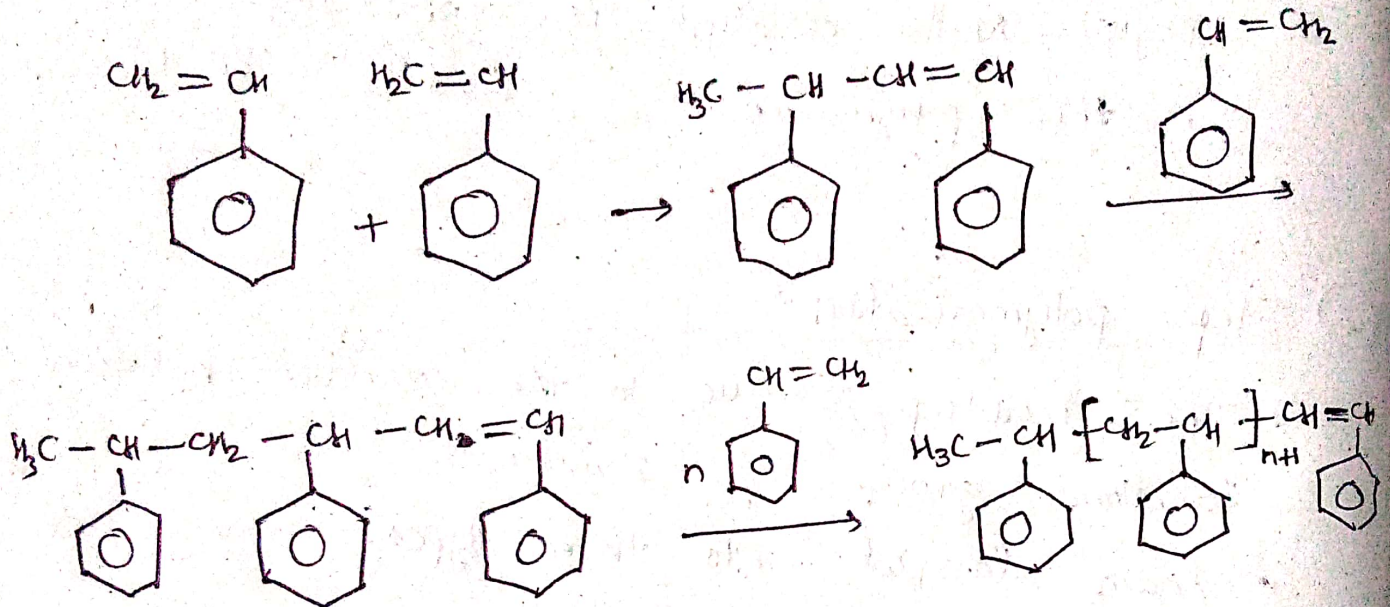
Eg:- Nylon 6,6 & Nylon 6,10





## ii) Polyaddition

\* In this, migration of atom from one monomer molecule to another monomer molecule occurs.



## iii) Ring opening polymerization

